Since many years our customers and partners are very satisfied with the high qualities and strong controlling measurements of Paul Wegner Plastic Doctor Blades.

Generally we distinguish between different types of materials (duroplast Doctor Blades made from glassfiber, carbonfiber & woven and thermoplast Doctor Blades).

# Composite with Glassfiber (SFGG)

## **Qualities**

Material No.: PW 200

Description: SFGG Standard

light brown

Description:

Composite made from glassfiber with epoxy resin

Flexural strength: 380 N/mm<sup>2</sup>

Heat resistance:

Range of application:

Depending on roll cover material

- Cast iron rolls
- Press section
- Drying section



Material No.:

PW 205

Description: SFGG green

Colour: green

Description:

Composite made from glassfiber with epoxy resin

Flexural strength: 380 N/mm<sup>2</sup>

Heat resistance:

200°C

Range of application:

Depending on roll cover material

- Cast iron rolls
- Drying cylinder
- Softkalander
- Size presses



Material No.:

PW 208

Description: SFGG red

Colour:

red

Description:

Composite made from glassfiber with epoxy resin

Flexural strength:

580 N/mm<sup>2</sup>

Heat resistance:

Range of application:

Depending on roll cover material

- Steel and cast iron rolls
- Drying cylinders



Material No.:

Description:

with grit 120

PW 210

Description:

Composite made from glassfiber with silicium carbid and epoxy resin

Flexural strength: SFGG - silicium carbid

175 °C

380 N/mm<sup>2</sup>

Heat resistance:

Range of application:

Depending on roll cover material

- Steel and cast iron rolls
- Dirty drying cylinders



anthracite

Colour:

PW 215

Material No.:

Description:

Composite made from glassfiber with silicium carbid and epoxy resin

Description:

SFGG - silicium carbid

Heat resistance:

Flexural strength: 380 N/mm<sup>2</sup>

Dirty drying cylinder

Range of application:

Steel rolls

Depending on

roll cover material



with grit 180

anthracite

Colour-

175 °C.

# **Doctor Blades Plastic**

# Composite with Carbonfiber

#### **Qualities**

Material No.:

PW 220

Composite material made from

Description: Carbon fiber

black

Material No.:

PW 224

Description:

Carbon fiber Colour:

black

Material No.:

PW 226

Description: Carbon fiber

Colourblack

Material No.: PW 229

Description: Carbon fiber

Colour: black

Description:

glass epoxy and carbon fiber (contend 25% carbon)

Flexural strength: 380 N/mm<sup>2</sup>

Heat resistance: 185 °C

Description:

Composite material made from glass epoxy and carbon fiber (contend 50% carbon)

Flexural strength: 380 N/mm<sup>2</sup>

Heat resistance:

185 °C

Description:

Composite material made from glass epoxy and carbon fiber (contend 75% carbon)

Flexural strength: 380 N/mm<sup>2</sup>

Heat resistance:

200°C

100% Carbon fiber with

epoxy resin

Flexural strength: 380 N/mm<sup>2</sup>

Heat resistance:

200°C

Range of application:

Depending on roll cover material

Press section

Superkalander

Dryers



Range of application:

Depending on roll cover material

Press section

Superkalander

Dryers



Range of application:

Depending on roll cover material

Press section

Superkalander

Dryers



Range of application:

Depending on roll cover material

Press section

Superkalander

Dryers



#### **Information**

Our Doctor Blades with carbonfiber are also available with different grades of silicium carbid (120, 180, 240).

# Composite with woven (MGFF)

## **Qualities**

Material No.: PW 230

Description: Cotton phenolic

Description: Cotton phenolic

light brown

Flexural strength: 150 N/mm<sup>2</sup>

Heat resistance: 130 °C

Range of application: Depending on roll cover material

Wet part



Material No.:

PW 240

Description: Cotton phenolic with lubricant

Colour:

anthracite-green

Description: Cotton phenolic with lubricant

Flexural strength: 175 N/mm<sup>2</sup>

Heat resistance: 140 °C

Range of application: Depending on roll cover material

Wet part



## Plastics without woven

## **Qualities**

Material No.: PW 250

Description:

PVC

Colour:

Description: PVC

Heat resistance:

max. 70 °C

Range of application:

Depending on roll cover material

Wet part



Material No.:

Description:

PW 260

HDPE

Description:

High Density Polyethylene

Heat resistance:

60 °C

Range of application: Depending on

roll cover material

Wet part



yellow, black, white

Material No.: PW 270

Description:

Colour:

dark brown

Description:

Pertinax

Heat resistance:

120 °C

Range of application:

Depending on roll cover material

- Wet part
- Cooling cylinder
- Pope reel





#### **Design**

**Type of holder:** We deliver finished Doctor Blades for every type of holder and system, e.g.







Rivet with clip and washer





Rebated with rivet





Groove



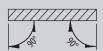
## **Individual design**

- Holes
- Slots
- **Notches**

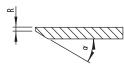
#### **Bevel**

#### Typ 1

ground squared edges 1 x 90° or 2 x 90°



oneside bevel (standard) 5° - 90°



Typ 3
a) b) on both sides bevelled c) double bevel

